



ULTRASOFT PLUS by Union Ink

Midwest is proud to offer Ultrasoft PLUS inks from Union Ink. Ultrasoft PLUS/PLUE is a lead-free plastisol ink for heat transfer and wet-on-wet direct printing with good opacity for medium colored cotton and cotton/polyester garments.

The PLUS series is a four-in-one ink that works for direct screen printing, heat transfer, on nylon jackets and as a puff ink. PLUS Inks can be used to produce either very soft or regular heat transfers, depending upon transfer methods used.

Note: The PLUE versions of the inks have the same performance characteristics of the PLUS inks but are **non-phthalate**.

Ultrasoft Features

- Prints have soft hand
- Smooth and creamy
- Easy to print
- 56 Standard colors
- Ready to use

Applications

- Wet-on-wet direct printing
- Light and medium colored shirts
- Cold-peel heat transfers
- Hot-peel heat transfers
- Nylon jackets (with Nylobond additive)
- Puff printing (with Plastipuff additive)



COLORS

Product Number	Color	Product Number	Color	Product Number	Color
PLUS/PLUE-1020	Super Opaque White	PLUS/PLUE-3011	Scarlet Red	PLUS/PLUE-5040	Navy Blue
PLUS/PLUE-1030	Backup White	PLUS/PLUE-3015	Cardinal Red	PLUS/PLUE-6001	Tahiti Green
PLUS/PLUE-1500	Gray	PLUS/PLUE-3030	Maroon	PLUS/PLUE-6006	Brite Green
PLUS/PLUE-2001	Primrose Yellow	PLUS/PLUE-4010	Magenta	PLUS/PLUE-6021	Dark Chrome Green
PLUS/PLUE-2011	Lemon Yellow	PLUS/PLUE-4025	Deep Purple	PLUS/PLUE-6091	Kelly Green
PLUS/PLUE-2021	Chrome Yellow	PLUS/PLUE-5005	Brite Blue	PLUS/PLUE-7001	Dark Brown
PLUS/PLUE-2041	Golden Yellow	PLUS/PLUE-5015	Columbia Blue	PLUS/PLUE-7031	Sienna Brown
PLUS/PLUE-2051	Orange	PLUS/PLUE-5020	Mono Blue	PLUS/PLUE-8000	Black
PLUS/PLUE-3001	Vermillion Red	PLUS/PLUE-5030	Ultramarine Blue		
PLUS/PLUE-3006	Brite Red	PLUS/PLUE-5035	Royal Blue		

**Contact Midwest today for more information on
Union Ultrasoft PLUS!**



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Fashion Colors:

Product Number	Color	Product Number	Color
PLUS/PLUE-1504	Flesh	PLUS/PLUE-4103	Rose Magenta
PLUS/PLUE-2102	Khaki	PLUS/PLUE-4104	Violet
PLUS/PLUE-3106	Fuchsia	PLUS/PLUE-5105	Turquoise
PLUS/PLUE-3113	Cool Pink	PLUS/PLUE-5107	Powder Blue
PLUS/PLUE-4101	Lilac	PLUS/PLUE-5108	Peacock Blue

Fluorescents:

Product Number	Color
PLUS/PLUE-F211	Orbit Yellow
PLUS/PLUE-F212	Golden Yellow
PLUS/PLUE-F213	Inferno Orange
PLUS/PLUE-F214	Flame Orange
PLUS/PLUE-F311	Missile Red
PLUS/PLUE-F312	Aurora Pink
PLUS/PLUE-F511	Solar Blue
PLUS/PLUE-F611	Traffic Green
PLUS/PLUE-F666	Phosphorescent Green

Metallics:

Product Number	Color
PLUS/PLUE-M100	Copper
PLUS/PLUE-M120	Silver
PLUS/PLUE-M128	Washable Silver
PLUS/PLUE-M220	Pale Gold
PLUS/PLUE-M222	Rich Gold
PLUS/PLUE-M224	Mirror Gold

Additives:

Product Number	Color
PLRE-9000	Reducer/Detackifier
PLUS/PLUE-9030	Clear For Metallics
PLUE 9034	Easy Split Transfer Clear
PLUS/PLUE-9040	Hot-Split Additive
PLRE-9114	Thickener Paste
NYBE-9120	Nylon Bonding Agent
PLPF/PLPE-9111	Plastipuff Additive
PLAD	Printable Transfer Adhesive



Contact your Midwest representative today for more information on Union Ultrasoft PLUS!

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Sign & Screen Printing Supply Co.

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